

1200 V

530 A

# CAB530M12BM3

# 1200 V, 530 A All-Silicon Carbide, Half-Bridge Module

### **Technical Features**

- Industry Standard 62 mm Footprint
- Ultra Low Loss, High-Frequency Operation
- Zero Turn-off Tail Current from MOSFET
- Normally-off, Fail-safe Device Operation
- Copper Baseplate and Aluminum Nitride Insulator



V<sub>DS</sub>

I<sub>DS</sub>

### Applications

- Railway & Traction
- EV Charging Infrastructure
- Industrial Automation & Testing
- High-Frequency Power Supplies
- Renewable Energy Systems & Grid-Tied Inverters
- Active Front Ends & AC InvertersUPS and SMPS

# System Benefits

- Lightweight, Compact Form-Factor with 62 mm-Format Enables System Retrofit
- Increased System Efficiency due to Low Switching & Conduction Losses of SiC

### **Key Parameters**

Parameter	Symbol	Min.	Тур.	Мах.	Unit	Conditions	Note
Drain-Source Voltage	V <sub>DS</sub>			1200		T <sub>c</sub> = 25 °C	
Gate-Source Voltage, Maximum Value	$V_{GS(max)}$	-8		+19	V	Transient	Note 1 Fig. 32
Gate-Source Voltage, Recommended	$V_{\text{GS(op)}}$		-4/+15			Static	
DC Continuous Drain Current	Ι <sub>D</sub>		719		A	$V_{GS} = 15 \text{ V}, \ T_{C} = 25 \text{ °C}, T_{VJ} \le 175 \text{ °C}$	Notes 2, 3 Fig. 21
			541			$V_{GS} = 15 \text{ V}, \ T_{C} = 90 \ ^{\circ}\text{C}, \ T_{VJ} \le 175 \ ^{\circ}\text{C}$	
DC Source-Drain Current (Body Diode)	I <sub>SD(BD)</sub>		442			$V_{GS} = -4 V, T_C = 25 °C, T_{VJ} \le 175 °C$	
Pulsed Drain-Source Current	I <sub>DM</sub>		1060			$t_{Pmax}$ limited by $T_{VJmax}$ $V_{GS} = 15 V, T_C = 25 °C$	
Power Dissipation	P <sub>D</sub>		2308		W	T <sub>c</sub> = 25 °C, T <sub>VJ</sub> ≤ 175 °C	Note 4 Fig. 21
Virtual Junction Temperature	T <sub>VJ(op)</sub>	-40		150	°C	Operation	
				175		Intermittent with Reduced Life	

Note (1): Recommended turn-on gate voltage is 15 V with ±5 % regulation tolerance Note (2): Current limit at  $T_c = 90$  °C calculated by  $I_{D(max)} = \sqrt{(P_D/R_{DS(typ)}(T_{VJ(max)}, I_{D(max)}))}$ 

Note (3): Verified by design

Note (4):  $P_D = (T_{VJ} - T_C)/R_{TH(JC,typ)}$ 

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Parameter	Symbol	Min.	Тур.	Max.	Unit	Conditions	Note
Drain-Source Breakdown Voltage	V <sub>(BR)DSS</sub>	1200			V	$V_{GS} = 0 V, T_{VJ} = -40 °C$	
Gate Threshold Voltage	V <sub>GS(th)</sub>	1.8	2.5	3.6		$V_{DS} = V_{GS}, I_{D} = 140 \text{ mA}$	
Zero Gate Voltage Drain Current	I <sub>DSS</sub>		10	250	μΑ	$V_{GS} = 0 V, V_{DS} = 1200 V$	
Gate-Source Leakage Current	I <sub>GSS</sub>			2		$V_{GS} = 15 \text{ V}, V_{DS} = 0 \text{ V}$	
Drain-Source On-State Resistance (Devices Only)	P		2.67	3.55	mΩ	V <sub>GS</sub> = 15 V, I <sub>D</sub> = 530 A	Fig. 2 Fig. 3
	R <sub>DS(on)</sub>		3.96			$V_{GS} = 15 \text{ V}, I_D = 530 \text{ A}, T_{VJ} = 150 \text{ °C}$	
Transconductance	_		375		6	$V_{DS} = 20 \text{ V}, I_{DS} = 530 \text{ A}$	Fig. 4
	g <sub>fs</sub>		364		S	V <sub>DS</sub> = 20 V, I <sub>DS</sub> = 530 A, T <sub>VJ</sub> = 150 °C	
Turn-On Switching Energy, $T_J = 25 \degree C$ $T_J = 125 \degree C$ $T_J = 150 \degree C$	E <sub>on</sub>		16.8 15.6 16.1		- mJ	$V_{DS} = 600 \text{ V}, I_D = 530 \text{ A}, \\ V_{GS} = -4 \text{ V}/+15 \text{ V}, \\ R_{G(ext)} = 1.5 \Omega, L = 13.6 \mu\text{H}$	Fig. 11 Fig. 13
Turn-Off Switching Energy, $T_J = 25 \degree C$ $T_J = 125 \degree C$ $T_J = 150 \degree C$	E <sub>off</sub>		15.5 14.9 14.9				
Internal Gate Resistance	R <sub>G(int)</sub>		2.9		Ω	V <sub>AC</sub> = 25 mV, f = 100 kHz	
Input Capacitance	C <sub>iss</sub>		39.6		_		
Output Capacitance	C <sub>oss</sub>		1.4		† n⊦	V <sub>GS</sub> = 0 V, V <sub>DS</sub> = 800 V, V <sub>AC</sub> = 25 mV, f = 100 kHz	Fig. 9
Reverse Transfer Capacitance	C <sub>rss</sub>		84		pF		
Gate to Source Charge	Q <sub>GS</sub>		384			$V_{DS} = 800 \text{ V}, V_{GS} = -4 \text{ V}/+15 \text{ V}$ $I_D = 530 \text{ A}$	
Gate to Drain Charge	Q <sub>GD</sub>		462		nC		
Total Gate Charge	Q <sub>G</sub>		1362			Per IEC60747-8-4 pg 21	
FET Thermal Resistance, Junction to Case	R <sub>th JC</sub>		0.065		°C/W		Fig. 17

# MOSFET Characteristics (Per Position) ( $T_{vJ}$ = 25 °C Unless Otherwise Specified)

# Diode Characteristics (Per Position) (T<sub>vJ</sub> = 25 °C Unless Otherwise Specified)

Parameter	Symbol	Min.	Тур.	Max.	Unit	Conditions	Note
Diode Forward Voltage	V <sub>F</sub>		5.7		V	$V_{GS}$ = -4 V, $I_F$ = 530 A, $T_{VJ}$ = 25 °C	Fig. 7
			5.0			$V_{GS}$ = -4 V, I <sub>F</sub> = 530 A, T <sub>VJ</sub> = 150 °C	
Reverse Recovery Time	t <sub>rr</sub>		44		ns	V <sub>GS</sub> = -5 V, I <sub>SD</sub> = 530 A, V <sub>R</sub> = 800 V di <sub>F</sub> /dt = 14.0 A/ns, T <sub>VJ</sub> = 150 °C	Fig. 31
Reverse Recovery Charge	Q <sub>rr</sub>		8.5		μC		
Peak Reverse Recovery Current	I <sub>RRM</sub>		300		А		
Diode Energy T <sub>vJ</sub> = 25 °C T <sub>vJ</sub> = 125 °C T <sub>vJ</sub> = 150 °C	E <sub>rr</sub>		0.52 1.75 2.37		mJ		Fig. 14

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## **Module Physical Characteristics**

Parameter	Symbol	Min.	Тур.	Max.	Unit	Conditions
Package Resistance, M1 (High-Side)	R <sub>1-3</sub>		0.42			$T_c = 25 ^{\circ}C, I_{SD} = 530 \text{A}, \text{Note 5}$
			0.60			T <sub>c</sub> = 150 °C, I <sub>SD</sub> = 530 A, Note 5
Package Resistance, M2 (Low-Side)	R <sub>1-2</sub>		0.28		11122	T <sub>c</sub> = 25 °C, I <sub>SD</sub> = 530 A, Note 5
			0.40			T <sub>c</sub> = 150 °C, I <sub>SD</sub> = 530 A, Note 5
Stray Inductance	$L_{Stray}$		11.1		nH	Between Terminals 1 and 3
Case Temperature	T <sub>c</sub>	-40		125	°C	
Weight	W		300		g	
	Ms	4	5	5.5	N-m	Baseplate, M6-1.0 Bolts
Mounting forque		4	5	5.5		Power Terminals, M6-1.0 Bolts
Case Isolation Voltage	V <sub>isol</sub>	5			kV	AC, 50 Hz, 1 min
Clearance Distance		9				Terminal to Terminal
		30				Terminal to Baseplate
Creepage Distance		30			mm	Terminal to Terminal
		40				Terminal to Baseplate

Note (5): Total Effective Resistance (Per Switch Position) = MOSFET R<sub>DS(on)</sub> + Switch Position Package Resistance

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**Figure 2.** Normalized On-State Resistance vs. Drain Current for Various Junction Temperatures



Figure 4. Transfer Characteristic for Various Junction Temperatures





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Figure 7.  $3^{rd}$  Quadrant Characteristic vs. Junction Temperatures at  $V_{GS}$  = -4 V (Diode)











Figure 8. Typical Capacitances vs. Drain to Source Voltage (0 V - 200 V)



Figure 10. Threshold Voltage vs. Junction Temperature





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Figure 14. Reverse Recovery Energy vs. Junction Temperature



Figure 16. Reverse Recovery Energy vs. External Gate Resistance



Figure 18. Forward Bias Safe Operating Area (FBSOA)

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Figure 21. Maximum Power Dissipation Derating vs. Case Temperature



Figure 20. Continuous Drain Current Derating vs. Case Temperature



**Figure 22.** Typical Output Current Capability vs. Switching Frequency (Inverter Application)

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### **Timing Characteristics**



Figure 23. Timing vs. Source Current











Figure 24. dv/dt and di/dt vs. Source Current



Figure 26. dv/dt and di/dt vs. Junction Temperature



**Figure 28.** dv/dt and di/dt vs. External Gate Resistance

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# Definitions



Figure 29. Turn-Off Transient Definitions



Figure 31. Reverse Recovery Definitions



Figure 30. Turn-On Transient Definitions



Figure 32. V<sub>GS</sub> Transient Definitions



# **Schematic and Pin Out**





Note 2: The anti-parallel diodes shown in the schematic are MOSFET body diodes.

## **Package Dimensions (mm)**



DIMENSION TABLE						
SYMBOL	DIMENSION	TOLERANCE				
A1	103.5	±0.30				
A2	60.44	±0.30				
A3	98.25	±0.30				
A4	54.22	±0.30				
A5	5.25	±0.30				
A6	6.22	±0.30				
A7	3	±0.30				
B1	23.75	±0.40				
B2	51.75	±0.40				
B3	79.75	±0.40				
B4	(28)	REF.				
B5	(17.43)	REF.				
B6	30.23	±0.40				
B7	(14)	REF.				
B8	30.03	±0.40				
C1	16.73	±0.40				
C2	22.73	±0.40				
C3	37.73	±0.40				
C4	43.73	±0.40				
C5	2.8	±0.40				
C6	30.8	±0.50				
C7	99.75	±0.40				
C8	(6)	REF.				
C9	(15)	REF.				
D1	22.3	±0.30				
D2	26.3	±0.30				
D3	104.95	±0.30				
D4	1.45	±0.40				
D5	(24)	REF.				
D6	(22)	REF.				



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# Supporting Links & Tools

- <u>CGD1200HB2P-BM3 Evaluation Gate Driver</u>
- <u>CGD12HB00D: Differential Transceiver Board</u>
- KIT-CRD-CIL12N-BM: Dynamic Performance Evaluation Board for the BM2 and BM3 Module

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